

## Technical Datasheet - Recycled Paper Labels

## Paper - Natural White Recycled

Label material:

Natural white label paper, semi-gloss coated on one side, made from 100% post-consumer recycled fibre

Grammage: approx. 80 g/m<sup>2</sup> ISO 536 Caliper: approx. 76 µm ISO 534 Tensile strength MD: approx. 50 N/15 mm DIN 53112 Tensile strength CD: approx. 25 N/15 mm DIN 53112 Stiffness MD: approx. 170 mN DIN 53121 Stiffness CD: approx. 84 mN DIN 53121 Suface gloss (angle: 60° to the perpendicular): approx. 20 GU ISO 2813 Opacity: approx. 98% ISO 2471

Adhesive: Permanent adhesive, acrylic based Tack: very high Peel adhesion: very high Shear: very high Minimum application temperature: -10°C Service temperature: -30°C to +80°C

Release liner: Honey, supercalendered glassine Grammage: approx. 56 g/m<sup>2</sup> ISO 536 Caliper: approx. 49 µm ISO 534 Tensile strength MD: approx. 74 N/15 mm DIN 53112 Tensile strength CD: approx. 32 N/15 mm DIN 53112 Transparency: approx. 52 % DIN 53147

Direct application to food:

This paper is approved according to the BfR Recommendation XXXVI. This paper grade may be used safely for food packaging. It may stand in direct contact with dry, non-fatty foodstuffs and such kind of foodstuffs which are peeled, shelled or washed before consumption and may also be used for secondary packaging. (ISEGA Research and Development Institute, Aschaffenburg). All ingredients of the adhesive comply with recommendation BfR XIV or FDA 21 CFR 175.105 (Adhesives). The pressure-sensitive adhesive can be safely used for the back coating of labels for the labelling of foodstuffs for storage at room temperature and below. It may be used in direct contact with dry, moist and fatty foodstuffs that can be assigned a correction factor of at least 3 in accordance with Regulation (EU) No. 10/2011. The paper complies with recommendation BfR XXXVI.